

How to bend Integra Notched Double Duty steel track?

Rail Bending Kit Catalogue Number 05287

Rod Bending Tools

- ❖ Fillers: 2 Nylon Strips.
3 Spring Steel Strips
- ❖ Hook
- ❖ Curve Form

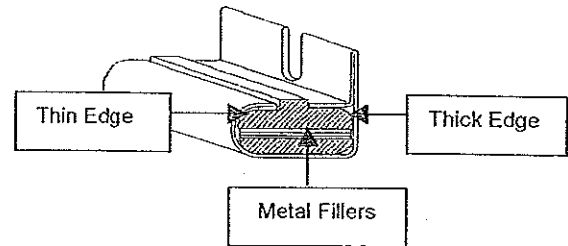
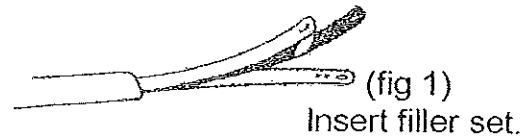
Tools Guide

- ❖ Flexible fillers prevent Double Duty from crimping at the point of bend.
- ❖ Curve Form enables you to bend corner or bay window angles up to 8" radius.
- ❖ Hooks enable you extract fillers from the Double Duty track after bending.

Bending Double Duty by hand using the curve form.

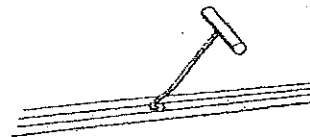
WARNING
ALWAYS WEAR PROTECTIVE GLOVES

1. Mark the point at which the track is to be bent.
2. Sandwich the steel spring strips between the two nylon strips. Select the right combination of steel strips to fill the track without being loose.
3. Insert the fillers (see fig 1 & 1a) into the Double Duty track ensuring the thick edge is nearest the flange (see fig 1a). Please remember to align the slots of the fillers.
4. Using the hook pull the fillers through (see fig 2) until the middle of the filler is centred at the point at which the piece of Double Duty is to be bent.
5. Now position the piece of Double Duty into the curve form. With the curve form firmly gripped over the knee, exert equal pressure to each end and gradually bend the track in one movement to the desired angle.
6. Once the desired angle has been achieved extract the fillers by using the hook. (see fig 2)



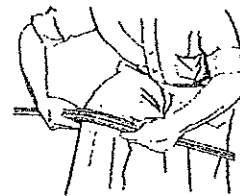
(fig 1a)

Position the nylon filler with the special profile at the top, the other nylon filler on the bottom, leaving the steel fillers sandwiched between.



(fig 2)

Using the hook pull fillers into position.



(fig 3)

Bend track to the desired angle.



integra.

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